

## Low Residual Monomer ABS POLYLAC® PA-757F

產品敘述: Low residual monomer, Food application

| 物性          | ISO 測試方法 | 測試條件               | 單位                | PA-757F                |
|-------------|----------|--------------------|-------------------|------------------------|
| 熔融指數        | 1133     | 220°C×10KG         | ml/10 min         | 18                     |
| 比重          | 1183     | 23 °C              | g/cm <sup>3</sup> | 1.05                   |
| 拉伸強度        | 527      | 50 mm/min, yield   | MPa               | 47                     |
|             |          | 50 mm/min, break   | MPa               | 34                     |
| 延伸率         | 527      | 50 mm/min          | %                 | 30                     |
| 彎曲強度        | 178      | 2 mm/min           | MPa               | 76                     |
| 彎曲彈性模數      |          | 2 mm/min           | GPa               | 2.2                    |
| IZOD 衝擊強度   | 180/1A   | 23 °C Notched      | KJ/m <sup>2</sup> | 19                     |
|             |          | -30 °C Notched     | KJ/m <sup>2</sup> | 9                      |
| Charpy 衝擊強度 | 179      | 23 °C Notched      | KJ/m <sup>2</sup> | 21                     |
|             |          | -30 °C Notched     | KJ/m <sup>2</sup> | 10                     |
| 維氏軟化溫度      | 306      | 1 Kg,50 °C/hr      | °C                | 104                    |
|             |          | 5 Kg,50 °C/hr      | °C                | 100                    |
| 熱變形溫度       | 75/A     | 1.8 MPa Unannealed | °C                | 83                     |
|             |          | 1.8 MPa Annealed   | °C                | 98                     |
| 線膨脹係數       | 11359    | -                  | -                 | 8.6 x 10 <sup>-5</sup> |
| 燃燒等級        | -        | UL-94              | -                 | 1.5mm HB               |
| 成型收縮率       | 294-4    | -                  | %                 | 0.4~0.7                |
| 標記          | 1043     | -                  | -                 | >ABS<                  |

April 26, 2019

Notes : These are typical properties only and are not to be construed as specifications. Users should confirm results by their own tests.

The above statement is based on our current level of knowledge and covers the above products directly manufactured and supplied by CHI MEI CORPORATION at the date of issue. CHI MEI CORPORATION makes no warranties, whether express or implied, and assumes no liability in connection with any use of above information. Notwithstanding the foregoing, CHI MEI CORPORATION shall in no event be held obligated or liable for any claims due to or arising from (i) any customer provided, consigned, materials and/or parts, which are incorporated or adopted in the products; (ii) any combination of the products with material not provided or authorized by our company; (iii) any modifications to the products which are made or directed by customer; (iv) our compliance with the specifications, instructions, and/or designs provided by customer; (v) any anti-trust, unfair competition and/or other unlawful actions directed by customer; or (vi) any defects, infringement, breach and/or violation which are arising out of customer's faults or otherwise not solely and directly attributable to CHI MEI CORPORATION. In no event will CHI MEI CORPORATION be liable for any indirect, special, exemplary, punitive, or consequential damages (including lost profits) of any nature whatsoever whether arising out of the purchase, shipment, unloading, handling, or use of any product or other.